



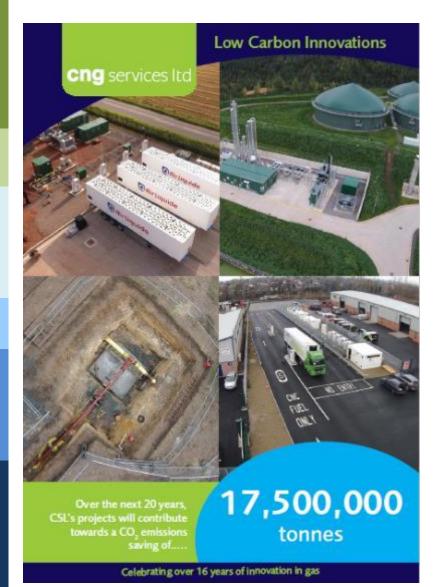
Reducing barriers to biomethane injection projects to help NetZero

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CNG Services Ltd



- CNG Services Limited (CSL) provides consultancy, design and build services to the biomethane industry, all focused on reducing Greenhouse Gas (GHG) emissions
- In the past 10 years our efforts have produced a material impact with an estimated 20 year project life reduction in CO2 emissions of 17,500,000 tonnes through:
 - Biomethane injection into the gas grid
 - Running trucks on Bio-CNG
 - Acting as developer and design and build contractor for the Highlands CNG Project
- Working on a number of Biomethane, H2 and CCUS innovation projects including:
 - Biomethane from manure with CCS
 - Biomethane direct into the NTS
 - Green H2 into the NTS and Hydrogen Business Model Projects
 - Reverse Compression to Create Capacity for Biomethane Injection
- CSL is an ISO 9001, 14001 and 45001 approved company and has also achieved Achilles certification. CSL is GIRS accredited for design and project management and has been certified as a competent design organisation for high pressure UK onshore natural gas works by DNVGL

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Summary

Looked at solutions to the current barriers to entry in terms of time and cost

- Category 1 Summer 2024
- Category 2 Immediate
- Category 3 Reverse compression & blending



Category 1 - Review of Ofgem Injection Rules – Summer 2024?

2011 – EMIB Report



2011 adopted existing rules that were not appropriate for low flows and lead to very high CAPEX and OPEX

- A biomethane injection point is treated the same as a main entry point into a GDN network
 - GDN network that may supply 1 million customers
 - The design philosophy is that the plant can never stop flow
- For biomethane there is already a robust system to ensure no H₂S/Wobbe issues
 - Bring CV measurement in as well

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Review of Ofgem Injection Rules

The Voice of the Networks **Reducing Costs and Removing** Barriers for Low-flow Gas Entry Sites: Transforming the Calorific Value (CV) **Regime for Small Sites** Energy Networks Association (ENA) Consultation on behalf of the **Biomethane Campaign Working Group** Publication Date 18th May 2015 Response Date 9th July 2015 Contact -Clare Cantle-Jones

Regulation and Policy Manager Energy Networks Association

Clare.cantlejones@energynetworks.org

2015 – Proposals to Reduce costs

2015 ENA consultation for low flow (<5,000m3/hr) sites

- Option 1: No change to current regime
- Option 2: Modified Letter of Direction
- Option 3: Removal of the requirement to
 'direct' low-flow sites
- Re-assess recommendation Option 3 No letter of direction (no heated room!)
- Reduction in CAPEX by 50% and reduction in ongoing OPEX

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Category 2 – Discretionary items that can be done immediately

- Remove need to adopt RTU
 - Is RTU needed?
- Does the ROV need to be adopted?
 - Is ROV required?
 - Diverter valve is key asset



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- Risk based and generic design assurance for plants which are substantially the same
 - 140 projects that are producing biomethane with no known out of spec gas injected into the grid in the last 7 years
 - Simpler if no adopted RTU and no ROV (as NGT)

Category 2 – Discretionary items that can be done immediately

- Simplify GQ/8 process for each new plant and reduce lengthy testing regime
 - Has any sample ever failed a test?
- Publication of gas quality data to build confidence
- Introduce flexibility in relation to temperature blips

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Requested by:	Alison Cartwright	Date Sampled	17/01/2022
	CNG Services	Date Received	17/01/2022
		Date Analysed	17/01/2022
		Date Reported	28/01/2022

SAMPLE DESCRIPTIO

ampling protocol during commissioning to demor	strate gas quality compliance of biometha	ne from:											
elevant information from GQ8 Risk Assessment:		Notes on plant operation	ion:										
ain Feedstock:													
upplementary Feedstocks:]											
igestion Process:													
ain Clean-up Process:													
omponents to be measured once steady-state biomethane	is exiting the propanation plant; pre grid-entry									Der	cision criteria for deter	mining post grid-in	ection sampling and analy
B. The lowest limit of GS(M)R or NEA applies													
tatutory GS(M)R limited content or characteristic								1		Plant stab	ility criteria		Sampling
activity comprehenced content of characteristic		1											Component not detected
					RESULT				Concentration/property	Results trending up	Variance of results	Stable	Mechanism for generatin
	GS(M)R limit				pling and analysis protoc				breaches limit?	or down?	> 10% relative?	concentration	the digestion
omponent	@ 15C and 1.01325 bar			т	iming of ROV opening to	be agreed by Cadent			Repeat 3 day testing or	Consider repeat of 3		> 75% of limit?	At least annual analysis
	ter foc and f. 01525 bar								install on-line analyser	day testing	day testing	On-line analysis	limited components, els
										uay testing	uay testing	required	require
		dd/mm/yyyy	dd/mm/yyyy	dd/mm/yyyy	dd/mm/yyyy	dd/mm/yyyy	dd/mm/yyyy	dd/mm/yyyy					require
								BIOMETHANE					
								One propanated					
								biomethane sample					
		RAW BIOGAS	BULK PROPANE	BIOMETHANE	BIOMETHANE	BIOMETHANE	ROV OPEN	required after GtG if					
								liquid propane contains					
								alkenes					
								Bulk gas analysis only					
								Not required					
	30 mg m ⁻³ (EA QP limit)		-										
vdrogen	0.1 % molar		-										
ydrogen ydrocarbon dewpoint	0.1 % molar ≤ -10°C up to 7 bar (NEA limit)			Calcula	ate from total analysis after pr	opanation							
/drogen /drocarbon dewpoint /purities	0.1 % molar ≤ -10°C up to 7 bar (NEA limit) No solid or liquid which may interfere with the			Calcula	ate from total analysis after pr	opanation							
ydrogen ydrocarbon dewpoint npurities Known biomethane impurities that have the potential to	0.1 % molar ≤ -10°C up to 7 bar (NEA limit) No solid or liquid which may interfere with the integrity or operation of pipes or any gas			Calcula	ste from total analysis after pr	opanation							
Total Sulphur tydrogen hydrocarbon dewpoint mynorties Known biomethane impurties that have the potential to interfere with pipes and/or appliances:	0.1 % molar ≤ -10°C up to 7 bar (NEA limit) No solid or liquid which may interfere with the			Calcula	te from total analysis after pr	opanation							

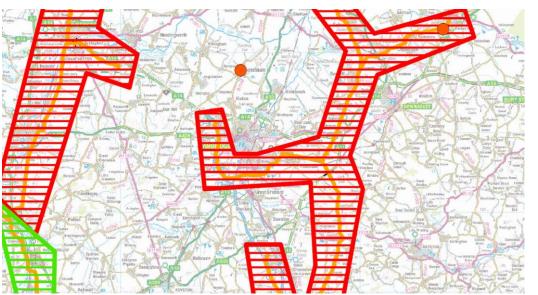
TEST	UNITS	BIOGAS
Date Sampled		17/01/2022
Time Sampled		11:45
Hydrogen Sulphide	.ppm	320
Carbon Dioxide	%mol	42.25
Oxygen	%mol	0.34
Nitrogen	%mol	1.20
Hydrogen	%mol	<0.01
Methane	%mol	56.21
Ethane	.ppm	<1
Ethene	.ppm	<1
Propane	.ppm	<1
Butanes	.ppm	<1
Pentanes	.ppm	<1
C6	.ppm	<1
C7	.ppm	<1
CB	.ppm	<1

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Category 3 – Support Reverse Compression

- Unlocks capacity for at least 20 projects
- Simple solution for minimum running hours
- Most AD projects lead time c. 18 months
- Low cost off shelf option to reduce O&M costs
- GDN adoption of RC assets feasible if GDNs could accept Bio-CNG Industry specification
- First commercial RC underway at High Bickington in WWU area, 10 months from start to finish,
 <£1.5 million for 2 compressors





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Category 3 - Support Blending to Reduce Propane kWh

- Current restrictions mean only a few sites available for blending with 4 x the injection flow going past the connection point
- Aim to use AI to decide if blending for CV is possible without the need to install instrumentation
- Software modification will help (see Thyson presentation)
- Link to Hydrogen Blending Consultation currently underway
 - Hydrogen into NTS will reduce the FWACV in an LDZ which will reduce

the amount of propane required

The biomethane industry must respond to this Consultation

Open consultation

Hydrogen blending into GB gas distribution networks

Energy infrastructure > Low carbon techn

From: Department for Energy Security and Net Zero Published 15 September 2023

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Innovation

- How about a mini-innovation competition to reduce CAPEX and OPEX associated with biomethane?
- Replacement of present GEU (more like Netherlands) with reduced asset adoption
- Work with industry to innovate in areas such as:
 - Propane contamination
 - Reduce GEU to <£200k for low flows (300m3/hr)
 - LTS exit connection for <£50k
 - E-Methane integration



Conclusions

- Funding to support biomethane will be limited so we must reduce cost where we can
- Discretionary Category 2 and 3 items can be done now if the GDNs want to show enhanced support for biomethane
 - Reverse compression is very important
- The Category 1 change is important and valuable, the first stage is to have a look and see what can be done based on 8 years' experience since the last review

